



PP60 Gloss White HM40 Perm

Face

A top coated, gloss white opaque, cavitated biaxially orientated polypropylene film. Laminated with a high tack, permanent hot melt adhesive to a glassine liner.

	Method	Unit	Typical
Basis Weight	TAPPI 410	GSM	45 ± 5%
Thickness	TAPPI 411	Micron	60 ± 5%

Adhesive

HM40 is a rubber-resin hot melt high tack permanent adhesive designed to give high tack and adhesion to both polar and non-polar substrates. The extra adhesive coatweight gives superior performance on rough surfaces. Isega approved for direct contact with dry and non-fatty foods.

	Method	Unit	Typical
Peel adhesion	FINAT1	N/25mm	16 to glass
Loop Tack	FINAT9	N/25mm	17 to glass
Min. appl. temperature		°C	0
Service temperature		°C	-20 / +50

Liner

Type Honey Glassine liner.

	Method	Unit	Typical
Basis Weight	TAPPI 410	GSM	60 ± 5%
Thickness	TAPPI 411	Micron	55 ± 5%

Application and use

Ideally suited to applications where a water resistant label with high quality print is required. Also suitable for use where there is automatic label registration or dispensing.

Converting and Printing

The gloss surface can be pre-printed by letterpress, flexographic, screen and litho process for excellent quality multicolour labels. Also can be applied by a wide variety of printer/ribbon combinations.

Packaging

The rolls are sliced according to customer requirements and packed with shrink films. They are delivered on pallets. Product description labels are fixed on rolls.

Shelf Life and Storage Conditions

Two years when stored away from direct sunlight and heat, in a dark, dry place at a temperature of 22 °C ± 2 °C with a relative humidity of 50 %, ± 5%.

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